

Attendee Report:	Virtual Roundtable #3 – Data, Research, and Analysis	
Please select the nature of your involvement in the homeless service system.	Webinar Question 1	Webinar Question 2
Nonprofit organization/faith-based org/service provider	Are we going to be able to see others faces in this "roundtable"?	That gets tracked in HMIS. Do you want more than that?
Other (Please specify in the questions box)	Other - Extension Service	
Other (Please specify in the questions box)	Good morning! CSH - Technical Assistance	
Nonprofit organization/faith-based org/service provider	I believe attention must be paid to the core definition of homelessness. State-wide definitions are punitive to aid being given to some of our homeless i.e. couch surfers among college students or living in cars in someone's driveway. That is still homeless in reality. Just a thought.	Regionally-specific criteria is very important. We are a rural county in the state, and many times our racial issues are different than a metropolitan area. Just a need I see from our area of experience.